Technical Report No.:

120722 - 18 - TAC

Regulation:

Manufacturer:

(EU) 134/2014, Annex IX Termignoni S.p.A., Italy

Type:

BW15



#### EU Technical Service No. e8 and e27

# **TECHNICAL REPORT**No. 120722 – 18 – TAC

Test according to Regulation (EU) 134/2014, Annex IX

# Approval and market surveillance of two- or three-wheel vehicles and quadricycles (sound level)

Regulation (EU) No. 134/2014 of 2013-12-16 including all amendments up to and including: Regulation (EU) No. 2018/295 of 2017-12-15 as implemented by:

Regulation (EU) No. 901/2014 of 2014-07-18 including all amendments up to and including: Regulation (EU) No. 2016/1825 of 2016-09-06

Objectives: Document for issue of approval certificate

Make (trade name of manufacturer):

# I. <u>Technical data</u>

0.1.

•		3
0.2.	Туре:	BW15
0.2.1.	Variants:	SSSF, TSSF CSSF, ASSF, STSF, SSTF, STTF, TTTF, TTSF, TSTF, CTSF, CTTF,
		CTSF, ASTF, ATSF, ATTF

0.3.	Means of identification of type:	manufacturer's plate
0.0.	modific of identification of type.	manadada e piace

0.3.1.	Location of that marking:	on silencer
0.4.	Category of vehicle:	L3e-A3

0.5.	Name and address of manufacturer:	Termignoni S.p.A.
		Via della Rampina 1

Via della Rampina, 1 I-15077 Predosa (AL)

Italy

Termignoni

0.8. Address of assembly plant: Termignoni S.p.A.

Via della Rampina, 1 I-15077 Predosa (AL)

Italy

0.9. Location of the approval mark: on the manufacturer's plate

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# II. <u>Test report</u>

1. Test conditions

1.1. Test sample: STU: noise-abatement device: BW15,

variant SSSF.

Sample marked: BW15 as pre-production sample. Used materials: Stainless steel and

Fibre-glass.

Assembly of the exhaust system: 1) 2) 3)

Tested sample was mounted on vehicle:

Manufacturer: BMW AG

Type: 1G12, variant 0A51, version 0 Approval No.: e1\*168/2013\*00006\*02

Category: L3e-A3

VIN: WB10A5109HZ635411
Year of manufacture: 2017
Odometer reading: 1124
Total weight: 244 kg
Engine code: 122EN
Engine capacity: 1170 cm3
Rated maximum engine power:

92,0 kW at 7750 min<sup>-1</sup> Number of gears: 6 Gearbox: MANUAL

Tyres: front: 120/70 R19 M/C 60V rear: 170/60 R17 M/C 72V Unloaded weight plus 75kg driver The vehicle is representative of type

according to definition 1.1 of Regulation (EU)

134/2014, Annex IX, Appendix 2, see information document paragraph 0.10.

1.2. Test procedures used: acc. to Regulation (EU) 134/2014

Annex IX, Appendix 2, para: 3.5.1 to 3.5.5

(Noise reduction only)

and ECE Regulation 41.04, para 6.2.1

1.3. Measuring and test equipment: Sound level meter: NTi, type XL2; deviation

at calibration: < 0.2 dB(A)

Revolution counter: RACELOGIC MICIN01 Sound level calibrator: Larson&Davis Cal200 Temperature hygrometer: Kestrel 4500NV

Anemometer: KESTREL 4500NV

Barometer: KESTREL 4500NV

Worst case evaluation:

Variant SSSF chosen as worst case as the heaviest and noisier between all variants.

1.5. Testing conditions: Ambient air temperature: 10°C

relative humidity: 70% wind speed: 0,1 m/s direction of wind: none

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atmospheric pressure: 1000 kPa temperature of track surface: 11°C background noise: <54,5 dB(A)

1.6. Test track or site:

Asphalt-concrete surface without dust.

Predosa (AL)

2. Test results

Following numbering is according to Annex IX, Appendix 2 of Regulation (EU) 134/2014 or according to ECE Regulation No. 41

/marked in italics/

2.1. 2.3.1.4.2. Conditioning by pulsation

Proceed before tests.

2.2. 3.5.1. General specifications

The general specifications regarding are fulfilled by the non-original exhaust system

as technical unit.

3.5.2. Specifications for sound levels

Test methods are described in followed

paragraphs.

2.3. Annex 3 - 1. Noise of the motor cycle in motion (measuring conditions and method for testing of the vehicle during component type approval).

Final noise-level of vehicle in motion

Lwot:

76,5 dB(A)

Final noise-level of vehicle in motion Lurban:

72,7 dB(A)

(partial measured values are in Test results)

Requested limits L<sub>urban</sub>:

77 dB(A)

2.4. Annex 3 - 2. Noise from stationary motor cycle (measuring conditions and method for testing of the vehicle in use).

Final noise-level level of vehicle

91 dB(A) at 3875 min<sup>-1</sup>

stationary:

(partial measured values are in Test results)

2.5. Tested sample and original system - comparison.

The same motorcycle fitted with the original equipment silencer:

Noise-level of vehicle in motion L<sub>wot</sub>:

78,0 dB(A)

Noise-level level of vehicle stationary:

93 dB(A) (partial measured values are in

Test results)

\*\*) Limit value of directive which was valid

by vehicle type homologation

Measured noise-level values with the replacement silencer do not exceed the

values measured, using the same

motorcycle fitted with the original equipment

silencer.



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2.6.	3.5.3. Testing of motorcycle performance	Engine power curve was measured.  Measured net maximum power and top speed with the replacement silencer are in the 5% tolerance in comparison with the original equipment silencer.  (see Test results)
2.7.	3.5.4. Additional provisions relating to silencers as separate technical units containing fibrous material	Absorbent fibrous material is asbestos-free. Requirements according to point 2.3.1.4. are met, see paragraph 2.1.
2.8.	3.5.5. Evaluation of the pollutant emissions of vehicles equipped with a replacement silencer system	The pollution test was not necessary because the original catalytic converter remains without any changes in the exhaust system. A degradation of catalyst efficiency

3. <u>Specimen submitted to test on:</u>

2018-02-16

is not expected.

4. Date of test:

2018-02-16

III. Manufacturer's information folder

BW15/134/2014 rev.00

12 pages total of 2018-04-20

IV. Other documentation

Test results

2 pages

V. Attachments

No attachments

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Measuring and test equipment and test site meet the requirements of the applicable legislation. This report must never be reproduced incomplete and without a written permission of the testing laboratory. TÜV SÜD Czech confidentiality degree: confidential

# VI. Final assessment

The described sample

### complies

with the requirements of Regulation (EU) No. 134/2014 as last amended by

Regulation (EU) No. 2018/295 as implemented by Regulation (EU) No. 901/2014 as last amended by

Regulation (EU) No. 2016/1825

for issue of approval certificate.

This technical report consists of pages No. 1 to 7 and has no attachments.

Pietro Vergani√

Test executive

Luděk Piskač

Officially recognized expert

Prague, 2018-05-10

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#### **Test results**

### Testing of noise-level - vehicle in motion

Gears used for test of motor cycle in motion: 4rd

Final drive ratio(s): 1/2,91

Test mass: 319 kg

Reference length Iref: 2,175 m

Power to mass ratio index (PMR): 288,4 Third category Reference full throttle acceleration (a<sub>wot ref</sub>): 4,03 m/s<sup>2</sup>

Target acceleration (aurban): 1,96 m/s<sup>2</sup>

#### Full throttle acceleration test

	TEST RESULTS											
Measurement	V <sub>AA</sub> ,	Test speed	Vpp <sup>,</sup>	V <sub>BB'</sub>		$ \begin{array}{c c} L_{\text{wot(4),side}} & L_{\text{wot(4),side}}^{-1)} \\ \text{[dB(A)]} & \text{[dB(A)]} \end{array} $		),side <sup>-1)</sup> ( <b>A)]</b>	a <sub>wot,(4),j</sub> a <sub>wot,(4)</sub> [m/s <sup>2</sup> ] [m/s <sup>2</sup> ]		k <sub>p</sub>	Lwot
No.	[km/h]	[km/h]	[km/h]   	[km/h]	left	right	left	right	[III/5-]	[111/5]		[dB(A)]
1	38,9		50,1	61,4	76,9	76,3	75,3	75,9	3,93			
2	38,9	50	50,3	62,0	77,6	76,3	75,3	76,6	4,06	3,99	0,51	76,5
3	38,7		50,1	61,6	77,9	78,0	77,0	76,9	4,00			

<sup>1)</sup> Recorded values are reduced by 1 dB(A) (account of inaccuracies).

Vehicle speed v<sub>AA</sub> (average of 3 runs) for gear (4): 38,8km/h

Vehicle speed vpp (average of 3 runs) for gear (4): 50,2 km/h

Vehicle speed v<sub>BB</sub> (average of 3 runs) for gear (4): 61,7 km/h

Wide-open-throttle test result Lwot: 76,5 dB(A)

#### Constant speed test

TEST RESULTS							
Measurement	Test speed	Lcrs(4),sid	,side [dB(A)] Lcrs(		4),side <sup>-1)</sup> ( <b>(A)]</b>	Lcrs	
No.	[km/h]	left	right	left	right	[dB(A)]	
1		70,2	70,2	69,2	69,2	69,1	
2	50	69,6	70,2	68,6	69,2		
3		69,9	69,9	68,9	68,9		

<sup>1)</sup> Recorded values are reduced by 1 dB(A) (account of inaccuracies).

Constant speed test results L<sub>crs</sub>: **69,1** dB(A)

Final test result  $L_{urban} = 72,7 dB(A)$ 

Requested limits  $L_{urban} = 77 \text{ dB}(A)$ 

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## Testing of noise-level - vehicle stationary Engine speed at which the maximum net power is 7750 rpm.

	TEST RESULTS					
Left silencer dB(A) Right silencer dB(A) Engine speed [m						
	1 <sup>st</sup> measurement	0	93,1	3875		
Original silencer	2 <sup>nd</sup> measurement	0	92,9	3875		
	3 <sup>rd</sup> measurement	0	92,8	3875		
	1st measurement	0	91,2	3875		
Tested silencer	2 <sup>nd</sup> measurement	0	90,9	3875		
	3 <sup>rd</sup> measurement	0	91,3	3875		
Original silencer Test result (max of arithmetic			of the three valid mea	surements): 93 dB(A)		
Tested silencer Test result (max of arithmetic average of the three valid measurements): 91						

Value indicated on the original silencer manufacturer's data plate: 93 dB(A)

Measured value does not exceed by more than 3,0 dB(A) the value recorded when the motorcycle was granted type-approval and indicated on the manufacturer's data plate.

### Testing of motorcycle performance

TEST RESULTS					
	Net maximum power [kW] at [min-1]				
original silencer	92,0 kW at 7750	E0/			
tested silencer	91,7 kW at 7750	< 5%			

End of the technical report

